

**STATE****OF****TENNESSEE**

(Rev. 5-18-15)

January 1, 2015

**Supplemental Specifications - Section 200**  
**of the**  
**Standard Specifications for Road and Bridge Construction**  
**January 1, 2015**

**Subsection 204.06 – 2** (pg.152-154), 5-18-15; Replace Tables 204.06 with the following:

1. General Use Flowable Fill

**Table 204.06-2: Specification Limits for General Use Flowable Fill**

<b>Property</b>	<b>Specification Limit</b>
Load Application (ASTM D6024)	24 hours maximum in any condition
Consistency	15 inches minimum tested as specified in this <b>204.06.B.1</b>

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2. Excavatable Flowable Fill (EFF)

**Table 204.06-3: Specification Limits for EFF**

<b>Property</b>	<b>Specification Limit</b>
Air content (ASTM D6023)	Maximum 30% <sup>(1)</sup>
Load Application (ASTM D6024)	24 hours maximum in any condition
Consistency	15 inches minimum as tested per <b>204.06.B.1</b>
Compressive strength (ASTM D4832) <sup>(2)</sup>	30 psi minimum at 28 days
<sup>(1)</sup> When using air entrained mixture design <sup>(2)</sup> ASTM D4832 4 x 8 inch cylinder molds may be used. The preferred capping method to be used is wetsuit neoprene restrained in rigid retainers.	

## 3. Early Strength Flowable Fill (ESFF)

**Table 204.06-4: Specification Limits for ESFF**

<b>Property</b>	<b>Specification Limit</b>
Air content (ASTM D6023)	Maximum 30% <sup>(1)</sup>
Load Application (ASTM D6024)	6 hours maximum in any condition
Consistency	15 inches minimum as tested per <b>204.06.B.1</b>
Compressive strength (ASTM D4832) <sup>(2)</sup>	30 psi minimum at 24 hours
<sup>(1)</sup> When using air entrained mixture design	
<sup>(2)</sup> ASTM D4832 4 x 8 inch cylinder molds may be used. The preferred capping method to be used is wetsuit neoprene restrained in rigid retainers.	